## 2340777

tarmac rally - race

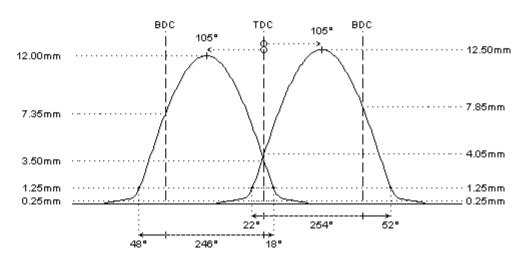
Ford YBJ, YBG Cosworth 2WD I-4cyl 2.0L 16v DOHC (DTH/DTH)



|                  | intake      | exhaust   |
|------------------|-------------|-----------|
| camshaft data:   |             |           |
| lash ramp        | : 0.25mm    | 0.25mm    |
| duration @ 0.1mm | : 301°      | 293°      |
| duration @ 1.0mm | : 254°      | 246°      |
| valve lift       | : 12.50mm   | 12.00mm   |
| cam lift         | :           |           |
| lobe angle       | : 105°      | 105°      |
| timing @ 1.0mm   | : 22° / 52° | 48° / 18° |
| valve lift @ TDC | : 4.05mm    | 3.50mm    |
|                  |             |           |

## parts setup:

## REMARKS:



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- # camshafts for atmospheric (naturally aspirated) engines
- # FOR COMPETITION APPLICATIONS ONLY. Following details must be verified:
  - the camshafs must turn smooth in the cylinderhead, provide free travel by machining where needed
  - distance between valve seal and retainer at full lift must be 0.6mm at least
  - minimum valve spring travel of 1.0mm at full lift must be provided
  - distance between valve and piston 1.0mm (pref. 1.5mm). check 5-15° before TDC on exhaust, and after TDC on intake
- # valve clearance is to be adjusted using mechanical lash caps
  - please make sure that the lash cap does not touch the valve locks!
- # ONLY for use in competition engines with independent engine management (throttle position sensor) or carburettors