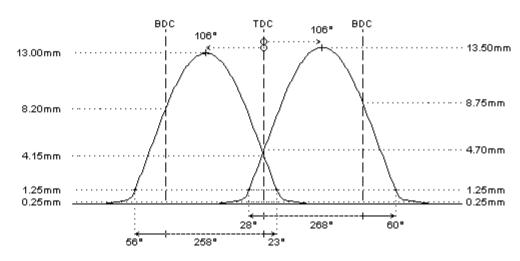
2290642

full race

Ford CYBA, CYBB 145hp duratec I-4cyl 2.0L 16v DOHC (DTx/DTx)



	intake	exhaust
camshaft data:		
lash ramp	: 0.25mm	0.25mm
duration @ 0.1mm	: 307°	292°
duration @ 1.0mm	: 268°	259°
valve lift	: 13.50mm	13.00mm
cam lift	: 13.50mm	13.00mm
lobe angle	: 106°	106°
timing @ 1.0mm	: 28° / 60°	56° / 23°
valve lift @ TDC	: 4.70mm	4.15mm
parts setup:		
cam wheels :	:	:
follower	: O.E.M.	: O.E.M.
valve lash	: O.E.M.	: O.E.M.
valve	: O.E.M.	: O.E.M.
valve locks	: O.E.M.	: O.E.M.
upper retainer	: 🥄 99423/s	: 🥄 99423/s
lower retainer	: × not available	
exterior spring	: 🥄 PAC-E19864	
interior spring	: NAC-I19864	: NPAC-I19864
fitted load / length	: 28kg @ 33.0mm	: 28kg @ 33.0mm
max. load / lift	: 86kg @ 13.5mm	: 86kg @ 13.5mm



REMARKS:

- # available on casting or steel billet (without trigger on intake)
- # FOR COMPETITION APPLICATIONS ONLY. Following details must be verified:
 - the camshafs must turn smooth in the cylinderhead, provide free travel by machining where needed
 - distance between valve seal and retainer at full lift must be 0.6mm at least
 - minimum valve spring travel of 1.0mm at full lift must be provided
 - distance between valve and piston 1.0mm (pref. 1.5mm). check 5-15° before TDC on exhaust, and after TDC on intake
- # ONLY for use in competition engines with independent engine management (throttle position sensor) or carburettors

REMARKS:

double spring PAC-D19864 recommended over 8000rpm (machining of cylinder head and special lower retainer and valve seal may be required)