7640244

tarmac rally - race

Volkswagen 2E(92-94), ADY (94-95), AGG (95-97) hydraulic tappets, 7mm valves, MK-7H I-4cyl 2.0L 8v SOHC (DTH/DTH)



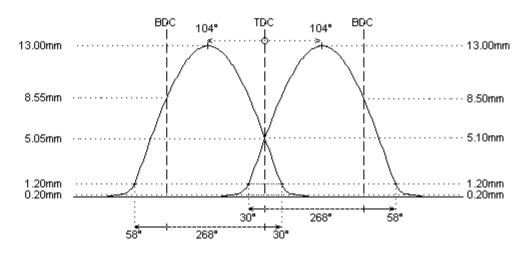
	intake	exhaust
camshaft data:		
lash ramp	: 0.20mm	0.20mm
duration @ 0.1mm	: 308°	308°
duration @ 1.0mm	: 268°	268°
valve lift	: 13.00mm	13.00mm
cam lift	:	
lobe angle	: 104°	104°
timing @ 1.0mm	: 30° / 58°	58° / 30°
valve lift @ TDC	: 5.10mm	5.05mm

parts setup:

parts scrup.		
cam wheels:	: 🥄 CCR3232	: 🥄 CCR3232
follower	: 🥄 CC005	: 🥄 CC005
valve lash	: 🥄 TS103	: 🥄 TS103
valve	: O.E.M.	: O.E.M.
valve locks	: O.E.M.	: O.E.M.
upper retainer	: 🥄 99371	: 🥄 99371
lower retainer	: O.E.M.	: O.E.M.
exterior spring	: PAC-E92009	: 🥄 PAC-E92009
interior spring	: 🥄 PAC-192009	: 🥄 PAC-192009
fitted load / length	: 34kg @ 34.0mm	: 35kg @ 33.7mm
max. load / lift	: 109kg @ 15.0mm	: 110kg @ 15.0mm

REMARKS:

- # use PAC-D12009 (GOLD quality) for applications over 12.5mm valve lift / 8500rpm
- # if required, use extra shims to increase spring load



REMARKS:

- # to use these camshafts in cylinderheads with hydraulic followers in O.E.M. version:
 - change hydraulic followers for mechanical tappets (ref. CC005)
 - use cam base circle diameter of maximum 34mm (SPECIFY WHEN ORDERING)
- # FOR COMPETITION APPLICATIONS ONLY. Following details must be verified:
 - the camshafs must turn smooth in the cylinderhead, provide free travel by machining where needed
 - distance between valve seal and retainer at full lift must be 0.6mm at least
 - minimum valve spring travel of 1.0mm at full lift must be provided
 - distance between valve and piston 1.0mm (pref. 1.5mm). check 5-15° before TDC on exhaust, and after TDC on intake
- # ONLY for use in competition engines with independent engine management (throttle position sensor) or carburettors