

# 1030242

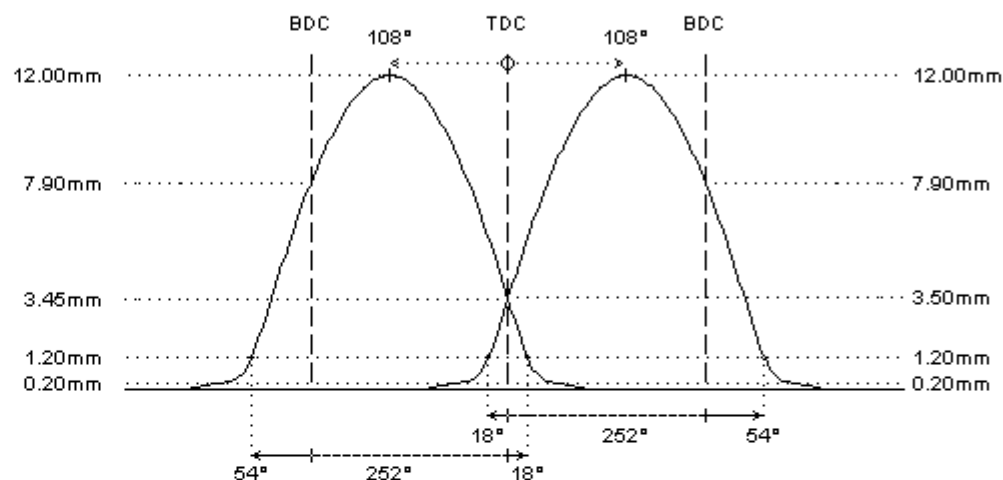
tarmac rally - race

Alfa Romeo NORD

I-4cyl 1.3L 8v DOHC (DT/DT)



	intake	exhaust
<b>camshaft data:</b>		
lash ramp	: 0.20mm	0.20mm
duration @ 0.1mm	: 290°	290°
duration @ 1.0mm	: 252°	252°
valve lift	: 12.00mm	12.00mm
cam lift	:	
lobe angle	: 108°	108°
timing @ 1.0mm	: 18° / 54°	54° / 18°
valve lift @ TDC	: 3.50mm	3.45mm
<b>parts setup:</b>		
cam wheels :	:	:
follower	:  CC007	:  CC007
valve lash	: O.E.M.	: O.E.M.
valve	: O.E.M.	: O.E.M.
valve locks	: O.E.M.	: O.E.M.
upper retainer	: O.E.M.	: O.E.M.
lower retainer	: O.E.M.	: O.E.M.
exterior spring	:  PAC-E95009	:  PAC-E95009
interior spring	:  PAC-I95009	:  PAC-I95009
fitted load / length	: 35kg @ 35.0mm	: 35kg @ 35.0mm
max. load / lift	: 102kg @ 12.5mm	: 102kg @ 12.5mm



### REMARKS :

- # - steel billet, gundrilled for weight saving
- # FOR COMPETITION APPLICATIONS ONLY. Following details must be verified:
  - the camshafts must turn smooth in the cylinderhead, provide free travel by machining where needed
  - distance between valve seal and retainer at full lift must be 0.6mm at least
  - minimum valve spring travel of 1.0mm at full lift must be provided
  - distance between valve and piston 1.0mm (pref. 1.5mm). check 5-15° before TDC on exhaust, and after TDC on intake
- # ONLY for use in competition engines with independent engine management (throttle position sensor) or carburettors

### REMARKS :

- # if required, machine cylinder head and / or use solid shims to adjust spring load