

# 6100208

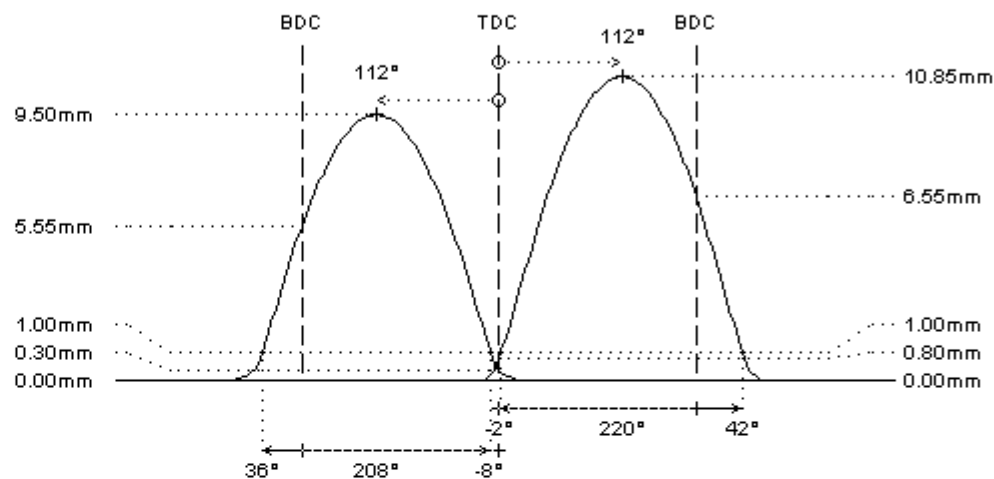
turbo conversion

Saab 900, 9000

I-4cyl 2.0L 16v DOHC (DTH/DTH)



	intake	exhaust
<b>camshaft data:</b>		
lash ramp	: hydro	hydro
duration @ 0.1mm	: 245°	243°
duration @ 1.0mm	: 220°	208°
valve lift	: 10.85mm	9.50mm
cam lift	:	
lobe angle	: 112°	112°
timing @ 1.0mm	: -2° / 42°	36° / -8°
valve lift @ TDC	: 0.80mm	0.30mm
<b>parts setup:</b>		
cam wheels :	:	:
follower	: O.E.M.	: O.E.M.
valve lash	: O.E.M.	: O.E.M.
valve	: O.E.M.	: O.E.M.
valve locks	: O.E.M.	: O.E.M.
upper retainer	:  99341	:  99341
lower retainer	:  remove	:  remove
exterior spring	:  PAC-E92009	:  PAC-E92009
interior spring	:  PAC-I92009	:  PAC-I92009
fitted load / length	: 35kg @ 33.0mm	: 35kg @ 33.0mm
max. load / lift	: 97kg @ 12.5mm	: 97kg @ 12.5mm



**REMARKS :**

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# if required, machine cylinder head and / or use solid shims to adjust spring load